

FIG. 1A

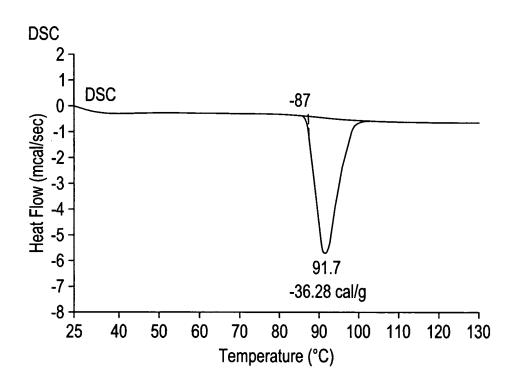
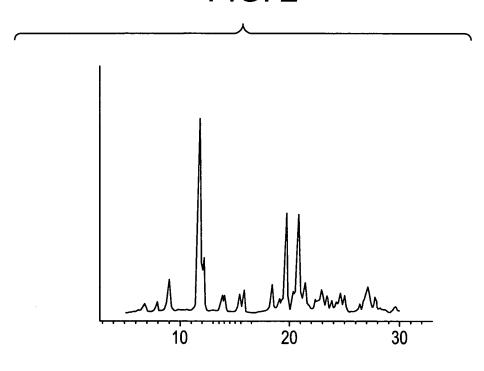


FIG. 2



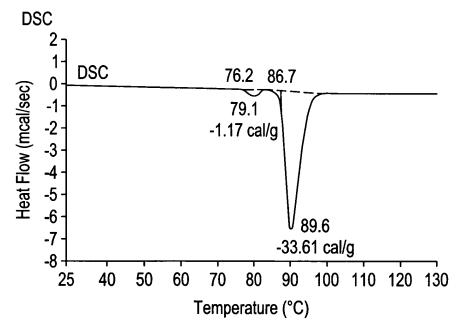
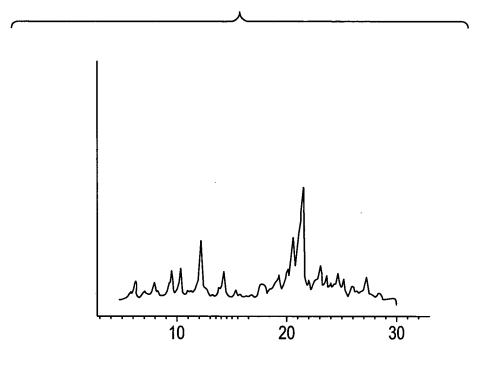


FIG. 3



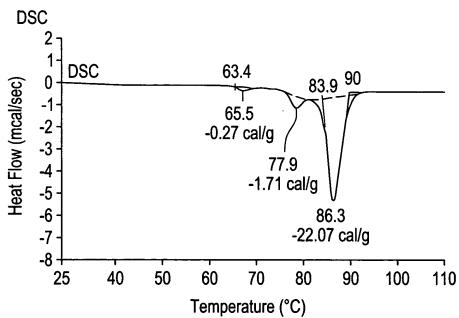
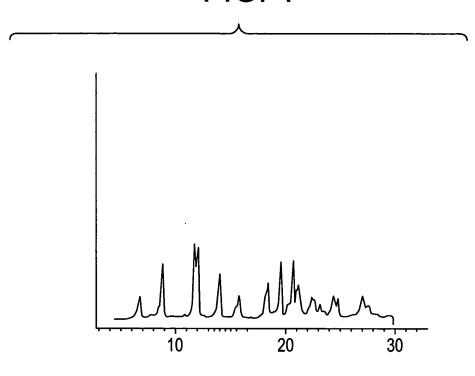


FIG. 4



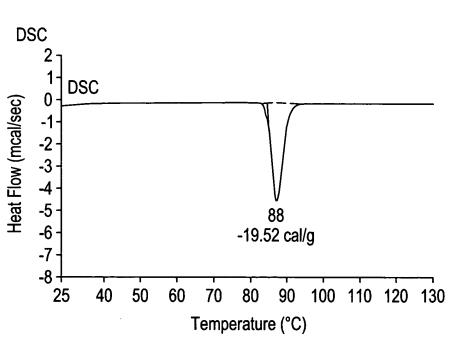
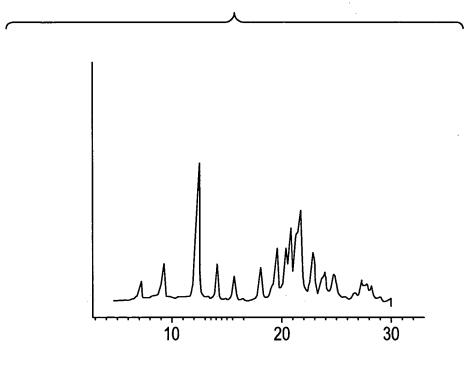


FIG. 5



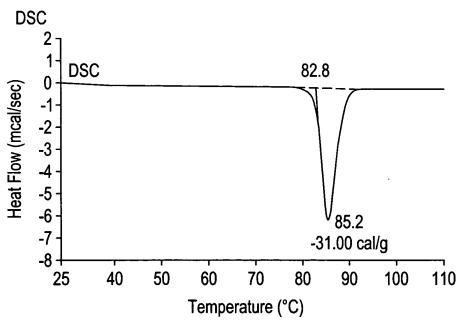


FIG. 6

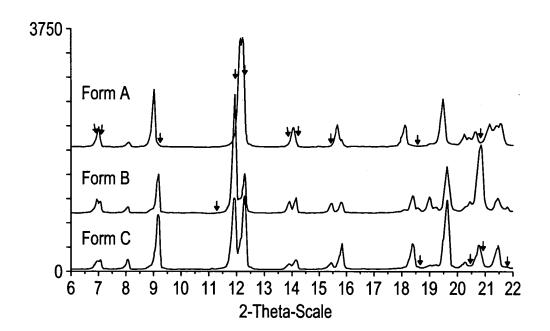


FIG. 7 **MATERIAL EQUIPMENT PROCESS** MN-001 **Dry Blending** O'Hara Blender Blending time: 10 min Filler with V Shell Speed: 25 rpm Part of Disintegrant, **Dry Blending** O'Hara Blender **Lubrication Time:** Part of Lubricant with V Shell 2 min, 25 rpm Roller Gerteis Compaction **Roller Compactor** + screening **Dry Blending** Remaining portion of O'Hara Blender Blending time: 10 min Disintegrant with V Shell Speed: 25 rpm Remaining portion **Dry Blending Lubricant Note:** O'Hara Blender **Lubrication Time:** Segregation of mixing time with V Shell 2 min, 25 rpm not needed for glyceryl behenate Compression **Manesty Betapress**

Coating

Labcoat I/II

Opadry/HPMC

2910 and Titanium

Oxide

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9/9 FIG. 8

